



WESTROCK
COFFEE

Tea Specification Sheet

Finished Goods Item #: 47970
Item Description: 32/3oz. Tea FP
Ingredients: Black Tea

Leaf Tea Physical & Chemical Requirements:

Color: Brownish Black
Cup Appearance: Color shall be a translucent reddish amber, without excessive haze or sediment.
Flavor: Shall have a typical black tea flavor and aroma when prepared according to directions. Shall not contain any moldy flavor or any other foreign taints.
Moisture: 8.0% Max

Microbiological:

The Water Activity (a_w) of dry tea does not support the growth of pathogenic microorganisms. In addition, a heat treatment step is applied at the time of brewing. Product should always be used as intended per labeling instructions.

Packaging:

Pack

Target Weight: 3oz.
Dimensions: (L x W) 6.5-7" x 27.8"
Open Brew, Filter Pack, Convenient Pack: Filter Pack

Case

Gross Weight: 6.7 lb.
Net Weight: 6 lbs.
Dimensions: (L x W x H) 13.000" x 9.375" x 9.625"
Units/Case: 32
UPC/GTIN Barcode: 10728225479704
Lot Code: Each case/shipping container will be marked with Lot Code format YYYYMMDD (production date)



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Case Label

of Required Labels: 2

ITEM NUMBER: 47970		LDT NUMBER: 20210624
TEA		
ITEM DESCRIPTION: TEA 32/3 oz FP		
UNITS PER CASE 32	PKG WEIGHT / VOLUME 3.00 OZ	NET WEIGHT 6.00 LB
PRODUCTION DATE: 09/29/2021		PACKER CODE: 101--000-0929
** FOR TEA BREWER USE ONLY**		
Manufactured & Distributed by S&D Coffee, Inc. Concord, NC 28027		

Palletizing

Ti Hi:	15 x 5
# Cases/Pallet:	75
Cube:	0.6788

Pallet Pattern

	<table border="1"> <thead> <tr> <th>Shipper (OD)</th> <th>Unit Load (Incl. Pallet)</th> </tr> </thead> <tbody> <tr> <td>Ln: 13.000 in</td> <td>48.375 in</td> </tr> <tr> <td>Wd: 9.375 in</td> <td>40.000 in</td> </tr> <tr> <td>Ht: 9.000 in</td> <td>53.125 in</td> </tr> <tr> <td>Net: 0.00 lb</td> <td>0.00 lb</td> </tr> <tr> <td>Gra: 0.00 lb</td> <td>65.00 lb</td> </tr> <tr> <td>Cube: 0.6788 cu</td> <td>58.489 cu</td> </tr> <tr> <td>Weight: 0.000 cu</td> <td>0.000 cu</td> </tr> <tr> <td>Prod Vol:</td> <td>0.000 cu</td> </tr> <tr> <td>Ships:</td> <td>75</td> </tr> <tr> <td>Area Efficiency:</td> <td>95.21 %</td> </tr> <tr> <td>Cube Efficiency:</td> <td>84.85 %</td> </tr> <tr> <td>Prod Eff:</td> <td>0.0 %</td> </tr> <tr> <td>Cases per layer:</td> <td>15</td> </tr> <tr> <td>Layers:</td> <td>5</td> </tr> <tr> <td>Pattern:</td> <td>Interlock</td> </tr> <tr> <td>RSC Area:</td> <td>443.82</td> </tr> <tr> <td>Density (gr/cu):</td> <td>0.0000</td> </tr> <tr> <td>Max. U.L. High:</td> <td>4</td> </tr> <tr> <td>Clamp Direction:</td> <td>N/A</td> </tr> </tbody> </table>	Shipper (OD)	Unit Load (Incl. Pallet)	Ln: 13.000 in	48.375 in	Wd: 9.375 in	40.000 in	Ht: 9.000 in	53.125 in	Net: 0.00 lb	0.00 lb	Gra: 0.00 lb	65.00 lb	Cube: 0.6788 cu	58.489 cu	Weight: 0.000 cu	0.000 cu	Prod Vol:	0.000 cu	Ships:	75	Area Efficiency:	95.21 %	Cube Efficiency:	84.85 %	Prod Eff:	0.0 %	Cases per layer:	15	Layers:	5	Pattern:	Interlock	RSC Area:	443.82	Density (gr/cu):	0.0000	Max. U.L. High:	4	Clamp Direction:	N/A	
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Shelf Life: 365 days
Shipping, Handling, and Distribution: The maximum allowable Product temperature during shipping and storage is ambient.

Guarantee:

S&D Coffee products are manufactured at our facilities in Concord, NC in compliance with 21 CFR 108, 114, and 117 as applicable as well as all applicable State and Local requirements. S&D also complies with the requirements under the Public Health Security and Bioterrorism Preparedness and Response Act of 2002, and the Food Safety Modernization Act (FSMA).

Certifications:

SQF Food Safety certified

Kosher



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Allergen Declaration

Yes	No	Allergen	Type of food
	X	Egg	Includes: Egg yolk, whites, dried, powdered, or liquid. Egg substitutes or egg derived ingredients.
	X	Milk	Includes: Caseins, whey, whey protein, cheese, butter, and cream.
	X	Peanut	Includes: Peanut oils, peanut butter, peanut flower, and peanut proteins.
	X	Soy	Includes: Soybeans, soy flower, soy proteins (TVP), and soy sauce.
	X	Wheat	Includes: Cereals, cereal flowers, bran, wheat starch, and wheat gluten.
	X	Fish	Includes: All species of fish
	X	Shellfish/ Seafood	Includes: Crustaceans (Shrimp, lobster, and crab), Molusks (clams, mussels, and oysters), Fish species (abalone, squid, scallops, snails, and octopus)
	X	Tree Nuts	Includes: Almond, cashew, chestnut, hazelnut (filbert), macadamia, pecan, pine nut, and walnut
	X	Sesame	Includes: Sesame seeds, sesame oil, sesame paste, and sesame protein.

Item does not contain the nine major food allergens identified by FALCPA: Milk, Eggs, Fish, Seafood, Tree nuts, Wheat, Peanuts, Soybeans, or Sesame.

All manufactured Tea Products are Gluten-Free; and do not use any ingredients that contain wheat, rye, barley, oat, or their derivatives.

Production of Tea products that contain ingredients other than Tea i.e. flavors, colors, or other ingredients does not occur unless the supplier of such ingredients provides documentation indicating that the ingredient(s) is/are free of currently recognized allergenic substances.

There is no shared equipment with any products containing allergens nor allergenic substances stored or processed in the manufacturing facility.

The presence of Sulfites is less than 10 ppm unless otherwise labeled.



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Nutrition: Black Tea, Brewed (12 fl. oz.)

Nutrients	Per Serving	Per 100g	Nutrients	Per Serving	Per 100g
Basic Components			Folate (mcg)	17.01	5.00
Calories (kcal)	3.40	1.00	Vitamin B12 (mcg)	0	0
Calories from Fat (kcal)	0.21	0.06	Biotin (mcg)	--	--
Calories from SatFat (kcal)	0.06	0.02	Pantothenic Acid (mg)	0.04	0.01
Fat (g)	0.02	0.01	Vitamin K (mcg)	0	0
Saturated Fat (g)	0.01	0.00	Minerals		
Trans Fatty Acid (g)	0	0	Sodium (mg)	10.21	3.00
Poly Fat (g)	0.01	0.00	Potassium (mg)	125.87	37.00
Mono Fat (g)	0.00	0.00	Calcium (mg)	0	0
Cholesterol (mg)	0	0	Iron (mg)	0.07	0.02
Carbohydrates (g)	1.02	0.30	Phosphorus (mg)	3.40	1.00
Total Dietary Fiber (g)	0	0	Magnesium (mg)	10.21	3.00
Total Soluble Fiber (g)	0	0	Zinc (mg)	0.07	0.02
Total Insoluble Fiber (g)	0	0	Iodine (mcg)	--	--
Total Sugars (g)	0	0	Copper (mg)	0.03	0.01
Other Carbs (g)	1.02	0.30	Chloride (mg)	--	--
Protein (g)	0	0	Chromium (mcg)	--	--
Vitamins			Manganese (mg)	0.75	0.22
Vitamin A - IU (IU)	0	0	Molybdenum (mcg)	--	--
Vitamin C (mg)	0	0	Selenium (mcg)	0	0
Vitamin D - IU (IU)	0	0	Saturated Fats		
Vitamin E - IU (IU)	0	0	18:0 - Stearic (g)	0	0
Vitamin B1 (mg)	0	0	Other Nutrients		
Vitamin B2 (mg)	0.05	0.01	Sugar Alcohol (g)	--	--
Vitamin B3 (mg)	0	0	Caffeine (mg)	68.04	20.00
Vitamin B6 (mg)	0	0			

The following nutritional data provided is derived from calculations based on Genesis Nutritional Software. Upon formulation approval, chemical analysis is recommended to ensure accurate label information.

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Notes:

Revision No	Description of change	Date / Time	Performed by
1	1) Updated FG Specification	9.8.2021	Commercialization
2	2) Updated template	4/3/2023	Quality Assurance