



Product Specification Quality Assurance Department - Confidential

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Product Code:	26204
Description One:	Daily's Hickory Smoked Ham, Water Added
Description Two:	10-12 lb. , 2 Pack
Issue Date:	1/17/2011 updated 8/25/2013

BASIC PRODUCT DESCRIPTION:

- Daily's Hickory Smoked Ham, Water Added

FORMULATION:

- Raw Materials: Butcher Grade Hogs
- Pump: Water Added
- Muscle: N/A
- Cure: Water Added with Inhibitor
- Ingredient Statement:
 - Cured with Water, Dextrose and Contains 2% or Less of the Following: Salt, Sodium Lactate, Sodium Phosphate, Brown Sugar, White Sugar, Sodium Diacetate, Sodium Erythorbate, Sodium Nitrite, Natural Flavors.

PROCESSING:

- Stuffing Material: Netting
- Processing Weight Range: N/A
- Shape: Natural D-Shape

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FINISHED PRODUCT STANDARDS:

- Physical:
 - Weight Range: 10-12 lbs. per Piece
 - Shape: Natural D-Shape
- Physical Defect Limits:
 - Greater than 5% Leakers
 - Illegible Code Dating
 - Excessively Dark/light Product
 - Voids
- Counts:
 - Primary Container: 1
 - Master Case: 2
- Count Defect Limits:
 - Individual Primary Container: None
 - Individual Master Case: None
- Sensory Criteria:
 - Color: Mahogany outer color (rind), pink cured color on cut surface.
 - Appearance: Hickory Smoked Ham
 - Texture: Firm, Tender
 - Flavor: Balanced Flavor between Sweet and Salt with Rich Hickory Smoke
 - Odor: Smoky

PROCESS CONTROL:

- Metal Detection: Product will be passed through metal detection equipment by individual package:

Control Point	Limit
Metal Detector – Ferrous	4.0 mm
Metal Detector – Non-Ferrous	4.0 mm
Metal Detector – Stainless Steel	6.0 mm





PACKAGING:

- Primary Container Materials:
 - Primary Container: Cryovac Poly Bag
- Primary Container Dimensions:
 - N/A
- Secondary Container & Materials:
 - Food grade without metal closures. Minimum 200 psi burst strength. Container will be adequately glued or tamper evident taped shut to prevent interior case contamination.
- Secondary Container Dimensions:
 - Length: 14.125
 - Width: 11.25
 - Height: 05.75
 - Cube: 00.53

LABELING:

- Primary Container Information:
 - Pressure Sensitive Label 1: Daily's Boneless Hickory Smoked Ham, Water Added
 - Pressure Sensitive Label 2: None
- Master Case Information:
 - 4x6 Weight Label with a UCC EAN-128 Bar Code & UPC
 - Product Identification Label: Black & White Full Identification
- Coding:
 - Shelf Life:
 - Frozen: N/A
 - Fresh: 90 Days
 - Lot Number:
 - 8 Digit Code on the Primary Package and Master Case. The code can be read as follows:





- The first three digits are the daily lot number of the processing date.
- The second three digits are the daily lot number of the packaging date.
- The last two digits are the line on which the product was packed.
- Example: 00100201

SHIPPING:

- Shipping Temperature: 28°-32°F and noted on Bill of Lading
- Cube: .53
- Tie: 10
- High: 7
- Cases per Pallet: 70

Nutritional Panel

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Serving Size:	3 oz. (85g)	
Servings Per Container:	Varied	
Nutrient	Per Serving	Per 100 Grams
Calories	90	106
Total Fat (g)	2.5	3
Saturated Fat (g)	1	1
Trans Fat (g)	0	0
Cholesterol (mg)	35	41
Sodium (mg)	850	1000
Total Carbohydrates (g)	2	2.3
Dietary Fiber (g)	0	0
Sugars (g)	2	2.3
Protein (g)	14	16
Vitamin A	0%	0%
Calcium	0%	0%
Vitamin C	0%	0%
Iron	4%	5%

- Nutritional Information:
 - Source of nutritional information: Genesis R&D Software

