

PRODUCT NAME	Sugarbusters No Sugar Added Butter Pecan Reduced Fat Ice Cream 3 gallon
ITEM NUMBER	53982
UPC:	41483-02737



**KEMPS FINISHED PRODUCT SPECIFICATION**  
**CONFIDENTIAL**

**A. MANUFACTURING LOCATION:**

FACILITY	Rochester Ice Cream
ADDRESS	406 North Broadway
CITY/ STATE/ ZIP	Rochester, MN 55906
TELEPHONE	(507) 287-7335
FAX	(507) 287-7321
PLANT CODE	27.621

**B. FINISHED PRODUCT DESCRIPTION:** No sugar added nutty flavored reduced fat ice cream with roasted pecan pieces distributed throughout, packed in a paperboard stub, 1 in a sleeve

**C. SENSORY ATTRIBUTES:**

APPEARANCE & COLOR	Light Brown colored ice cream with pecan pieces throughout
FLAVOR	Typical of NSA nutty flavored ice cream with pecan pieces
TEXTURE	Smooth & creamy ice cream with a firm pecan piece

**D. FINISHED PRODUCT STANDARDS:**

CRITICAL PRODUCT ATTRIBUTES:	TARGET	ACCEPTABLE RANGE	TEST FREQUENCY	TEST METHOD/ PROCEDURE
Coliform	<10 cfu/g	≤10 cfu/g	Final Product Test	AOAC Approved Method or Equivalent
Standard Plate Count	≤20,000 cfu/g	≤20,000 cfu/g	Final Product Test	AOAC Approved Method or Equivalent
% Total Fat (mix)	7.42	7.22-7.62	Every mix	AOAC Approved Method or Equivalent
% Total Solids (mix)	28.61	26.61-30.61	Every mix	AOAC Approved Method or Equivalent
MAJOR PRODUCT ATTRIBUTES:	TARGET	ACCEPTABLE RANGE	TEST FREQUENCY	TEST METHOD/ PROCEDURE
Gross Finished Product Weight	6949 grams	6822 - 7076 grams	2 times/hour	Weight (scale)

**E. STORAGE CONDITIONS:** Best if maintained at or below -15 degrees F. Must be stored below 0 degrees F.

**F. SHELF LIFE:** Best if used within 24 months of manufacture date when stored at ideal conditions

**G. CLAIMS:**

CLAIM	Mark with "X" if applies
REAL	
KOSHER (If yes, certifying agent)	<b>X-cRc</b>
ORGANIC (If yes, certifying agent)	
rBST-Free	
Other	<b>X - Reduced Fat; No Sugar Added</b>

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#### H. ALLERGEN INFORMATION:

ALLERGENS	Item Contains		Facility Uses	
	YES	NO	YES	NO
Dairy	X		X	
Egg		X	X	
Wheat		X	X	
Soy		X	X	
Peanuts		X	X	
Tree nuts (Specify type)	X (Pecans)		X	
Fish		X		X
Crustacean shellfish		X		X
SENSITIZING AGENTS	YES	NO	YES	NO
Aspartame	X		X	
Carmine/ Cochineal		X		X
Cereals containing gluten : i.e. wheat, rye, barley (Specify source)		X	X	
FD&C food colorings (Specify color)		X	X	
Sulphites (>10 ppm)		X		X

#### I. NUTRITION PANEL AND INGREDIENT DECLARATION:

Nutrition Facts	
About 72 servings per container	
Serving size	2/3 Cup (93g)
Amount per serving	
<b>Calories</b>	<b>160</b>
	% Daily Value*
<b>Total Fat</b> 11g	14%
Saturated Fat 4.5g	23%
Trans Fat 0g	
<b>Cholesterol</b> 30mg	10%
<b>Sodium</b> 150mg	7%
<b>Total Carbohydrate</b> 15g	5%
Dietary Fiber 1g	4%
Total Sugars 5g	
Includes 0g Added Sugars	0%
<b>Protein</b> 5g	
Vitamin D 0mcg	0%
Calcium 160mg	10%
Iron 0.2mg	2%
Potassium 190mg	4%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	

INGREDIENTS: MILKFAT AND NONFAT MILK, PECANS (PECANS, COTTONSEED OIL, SALT), SORBITOL, POLYDEXTROSE, WHEY PROTEIN CONCENTRATE, NATURAL FLAVOR, MONO AND DIGLYCERIDES, GUAR GUM, CALCIUM SULFATE, SALT, CAROB BEAN GUM, ASPARTAME\*, CARAMEL COLOR, CARRAGEENAN, ACESULFAME POTASSIUM (A SWEETENER), VITAMIN A PALMITATE.

\*PHENYLKETONURICS: CONTAINS PHENYLALANINE

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#### J. LOT CODE INFORMATION:

Retail Unit	
Code example	BEST IF USED BY JAN. 22 2011 2 27-621 22:22 MADE IN THE USA
Legend	BEST IF USED BY MMM/DD/YYYY Station # 27-621 TT:TT MADE IN THE USA
Location	Lid
Application type	Inkjet
Master Case	
Code example	Not applicable
Legend	Not applicable
Location	Not applicable
Application type	Not applicable
Multipacks (individual units inside of retail unit)	
Code example	Not applicable
Legend	Not applicable
Location	Not applicable
Application type	Not applicable

#### K. PACKAGING INFORMATION:

Primary Packaging: Sidewall Inside	LDPE coated Cupstock 17pt.
Primary Packaging: Sidewall Outside	LDPE coated Cupstock 18pt.
Primary Packaging: Bottom Disk Paperboard	PE coated Kraft Linerboard 28pt.
Primary Packaging: Cover Paperboard End Panel and Ring	LDPE coated Kraft Linerboard 18pt.
Secondary Packaging:	Acrylic Tape 2.0 mil
Tertiary Packaging:	N/A
Tamper Evidence:	Lids are taped shut
Recyclable Details:	Not Recyclable
Cautionary or Warning Statement:	None

#### L. PRODUCT LABEL:

## KEMPS NSA SUGAR BUSTERS BUTTER PECAN

#### INGREDIENTS :

MILKFAT AND NONFAT MILK, PECANS (PECANS, COTTONSEED OIL, SALT), SORBITOL, POLYDEXTROSE, WHEY PROTEIN CONCENTRATE, NATURAL FLAVOR, MONO AND DIGLYCERIDES, GUAR GUM, CALCIUM SULFATE, SALT, CAROB BEAN GUM, ASPARTAME\*, CARAMEL COLOR, CARRAGEENAN, ACESULFAME POTASSIUM (A SWEETENER), VITAMIN A PALMITATE.  
 \*PHENYLKETONURICS: CONTAINS PHENYLALANINE  
 Contains : Milk, Pecans

#### NUTRITION FACTS

About 72 Servings Per Container

Serving Size 2/3 cup (93g)

Amount Per Serving :

**Calories : 160** % Daily Value

Total Fat	11g	14%
Saturated Fat	4.5g	23%
Trans Fat	0g	
Cholesterol	30mg	10%
Sodium	150mg	7%
Total Carbohydrates	15g	5%
Dietary Fiber	1g	4%
Total Sugars	5g	
Includes Protein	0g 5g	Added Sugars 0%
Vit. D	0mcg 0%	Calcium 160mg 10%
Iron	0.2mg 2%	Potas. 190mg 4%

\*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

Dist. By Kemps, LLC St. Paul, MN 55108

**SKU : 53982**

Lot : 14119

3 Gallons (11.3L)

BEST IF USED BY: 05/20/21

10:39:37 Plant # 27-621



