

**Bumble Bee Seafoods**  
**FINISHED PRODUCT SPECIFICATION**

9852516001: Snow's Chopped Ocean Clams - 51 oz

**SPECIFICATION DETAILS**

**Specification Details**

Recipe Code	198
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**PRODUCT DETAILS**

**Product Properties**

Brand	Snows
Shelf Life	Three years from date of production.

**Distribution Markets**

United States
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**Commodities**

Clams
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**Commodity Properties**

Species	Arctica islandica – Ocean Clams, Quahog
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**PACK**

**Pack Properties**

Style	Chopped
Style Comments	3/4 inch grind: equal to or less than 80% by weight greater than or equal to 0.1 inch (0.5 cm).

**Media & Ingredients**

Media Type	Clam juice. Water: Shall be potable quality. Shall comply with the drinking water standards of 40 CFR 141.
Ingredients	Salt: Food grade. Sodium Tripolyphosphate: Maximum usage shall be 0.5% total added phosphate, calculated as sodium phosphate, dibasic. Calcium Disodium EDTA: Not to exceed 250 ppm. Other ingredients: Approved by Bumble Bee Foods Quality Assurance.

**REQUIREMENTS AND CERTIFICATIONS**

**Regulatory Requirements**

Regulatory Body	USFDA
Regulatory Requirements Description	To meet all USFDA and other US regulatory standards and requirements, including: *21 CFR 101 Food Labeling *21 CFR 117 Current Good Manufacturing Practice, Hazard Analysis, and Risk-Based Preventive Controls for Human Food *21 CFR 113 Thermally Processed Low-Acid Foods Packaged in Hermetically Sealed Containers *21 CFR 123 Fish and Fishery Products, HACCP Regulation *Federal Food, Drug, and Cosmetic Act section 402 *USFDA Fish and Fishery Products Hazards and Controls Guide

**CONTAINER**

<b>Container Properties</b>	
Container Type	Can; internal can coatings will be certified by the can manufacturer as BPA-free or BPA not intentionally added.
Dimensions	404 x 700
Construction	Three piece can with welded side seam.
Can Material	Steel
End Material	Steel
Color	Silver cans and ends.
Net Weight	51 oz
Net Weight Tolerance	51 oz: The average net weight shall be equal to or greater than 51 oz (1440 g). No cans shall weight less than 49.5 oz (1395 g).
Vacuum	1 - 15 inches gauge. All cans with ends flat or concave.
Container Comments	Free from rust, oil, filth or other abnormalities.

<b>Container Production Code</b>	
Code Format	US 3 years: The Container Code and Best By date (3 years from the date of production) will be marked on the individual can or pouch, with the words: BEST BY MMM YYYY. Where: MMM refers to the first three letters of the month in English when the product expires, and YYYY refers to the full year when the product expires. For example: Production date October 15, 2003 would be marked with BEST BY OCT 2006. Alternative format: BEST BY MMM DD YYYY.

**LABEL**

<b>Ingredient Statements</b>	
Market	Statement
United States	OCEAN CLAMS IN OCEAN CLAM JUICE, WATER, SALT, SODIUM TRIPOLYPHOSPHATE (TO RETAIN NATURAL JUICES, CALCIUM DISODIUM EDTA (TO PROTECT COLOR).

<b>Allergy Statements</b>	
Market	Statement
United States	NONE

**QUALITY**

<b>Organoleptic Features</b>	
Top Appearance	Typical of Ocean Quahog clams.
Odor / Flavor	Shall have a good clam flavor, salty characteristic of the species. No off odors or flavors.
Color	Characteristic of species with a light tan to pink color.
Texture	Characteristic of the species. Fairly firm. Not mealy, tough or mushy.
Salt	1.00% +/- 0.40%

<b>Defects</b>	
Defects Comments	Shall be free of shell. Entirely free of contaminants and foreign material. Sand or grit should be minimal. Shall be practically free of marine extraneous material.

<b>Chemistry</b>	
pH	6.75 +/- 0.50
Additives	No additives or ingredients permitted, unless stated in purchase order or agreed prior to delivery. All ingredients must be listed on the Product Safety Sheet and approved by Bumble Bee Foods Quality Assurance. All ingredients are to be listed on the label ingredient listing.
Sulfites	Not to exceed 25 ppm
EDTA	Not to exceed 250 ppm.

<b>Microbiology</b>	
Microbiology	Commercially Sterile

Comments	
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**Natural Toxins**

Natural Toxins Comments	All shellfish must have been harvested from waters/beds that are monitored and approved for shellfish harvesting by a recognized agency of the producing country. (PSP) Saxitoxin: Less than 0.8 ppm (80 ug/100 g) saxitoxin equivalent; (NSP) Brevetoxin: Less than 0.8 ppm (20 mouse units/100 g) brevetoxin-2 equivalent; (DSP) Okadaic Acid: Less than 0.16 ppm okadaic acid plus 35-methyl okadaic acid (DXT 1); (ASP) Domoic Acid: Less than 20 ppm domoic acid; (AZP) Azaspiracid Poisoning: Less than 0.16 mg/kg.
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**CASE**

**Case Properties**

Marking	USA: Refer to Bumble Bee Foods QA Manual Procedure reference numbers 2003.1 and 2003.2. Lot code, Best By, Container Code and other unique product attributes not already preprinted (such as case UPC, barcode, description) must be placed on the case.
Case Comments	ALL CANS, POUCHES OR KITS WILL BE PACKED IN CORRUGATED CARTONS OR TRAYS OVERWRAPPED WITH PLASTIC SHRINK WRAP. IMPRINTED CARTON OR TRAY AND CAN PACK LABEL SHALL CONFORM TO STANDARDS SET FORTH BY QUALITY ASSURANCE.

**PALLET**

**Pallet Stacking Pattern**

Case UPC	Item	Cases Per Layer	Layers Per Pallet	Cases Per Pallet	Tags	Comments
9852516001	12/51OZ CAN	8	6	48	US: Refer to Bumble Bee Foods QA Manual Procedure reference number 2003.3.	

**SHIPPING PACKAGE**

**Shipping Package Properties**

Slip Sheets	Shall be used or as per purchase order agreement.
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**MISCELLANEOUS**

**Miscellaneous**

Recommended Handling	Shipped and stored in ambient temperatures. For food quality reasons, storage temperatures more than 100°F for extended periods should be avoided. Do not freeze.
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**NUTRITION**

<b>Nutrition Facts</b>	
17 servings per can	
<b>Serving size</b>	<b>1/3 cup (85g)</b>
<b>Amount per serving</b>	
<b>Calories</b>	<b>50</b>
<b>% Daily Value*</b>	
<b>Total Fat</b> 0.5g	<b>1%</b>
Saturated Fat 0g	<b>0%</b>
Trans Fat 0g	
<b>Cholesterol</b> 10mg	<b>3%</b>
<b>Sodium</b> 340mg	<b>15%</b>
<b>Total Carbohydrate</b> 4g	<b>2%</b>
Dietary Fiber 0g	<b>0%</b>
Total Sugars 0g	
Includes 0g Added Sugars	<b>0%</b>
<b>Protein</b> 7g	<b>13%</b>
Vitamin D 0mcg 0% • Calcium 30mg 2%	
Iron 1.2mg 6% • Potassium 30mg 0%	
<small>* The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>	

### CONFIRMATION OF RECEIPT

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Customer Name \_\_\_\_\_

Signature \_\_\_\_\_

Date \_\_\_\_\_