

REV	CHANGE DESC	DRAWING	DATE	APPRVD
01	QC,POP,ROUND,FRUITS,1/19.68LB	NA	01/26/2021	MEM21001

FINISHED PRODUCT SPECIFICATION

Item Number	Description	Revision Date
FG125	Quality Candy, Assorted Fruit Lollipops, 1/19.68lb	01/26/2021

General description and Appearance:

A boiled sweet, hard candy in the shape of a round lollipop, in assorted fruit flavors. The assortment is made up of 5 color/flavor combinations as follows: Cherry-red, orange-orange, lemon-yellow, lime-green and grape-purple. The cherry makes up approximately 33% of the batch. The remaining flavors make up 67% of the batch in equal parts. Each piece is individually wrapped in clear film.

Physical Properties:

Characteristic	Specification	Tolerance
Piece weight (unwrapped) (grams)	6.2 grams	+/- 0.5 g
Piece weight (wrapped) (grams)	7.0 grams	+/- 0.5 g
Ct/lb (wrapped)	64 pcs.	+/- 2 pcs.

Chemical Properties:

Characteristic	Specification	Tolerance
Sugar solids	59.5%	+/- 1.50%
Corn syrup solids	39.0%	+/- 1.50%
Total moisture	1.5%	+/- 0.50%

Microbial Specifications:

Characteristic	Method	Specification	Units	Tolerance
Aerobic Plate Count (SPC)	NOM-092-SSA1-1994	< 10	UFC/g	Max
Coliform Count	NOM-113-SSA1-1994	< 10	UFC/g	Max
Yeast & Mold	NOM-111-SSA1-1994	<10	UFC/g	Max
E. Coli	CCAYAC-M-004/11	<1.1	NMP/100 ml	Max
Salmonella	NOM-114-SSA1-1994	Not detected	25 g	Max

Defects and Tolerance Levels:

Characteristic	%	Tolerance
Cracked, chipped, broken	<2.0%	Max
Wraps missing	<2.0%	Max
Irregular shape	<2.0%	Max

Nutritional Information

Serving Size: 2 Pieces (12 grams)

Item	Amount	Item	Amount	Item	Amount
Calories	50	Cholesterol	0mg	Total Sugars	8g
Total Fat	0g	Sodium	0mg	Added Sugars	8g
Saturated Fat	0g	Carbohydrates	12g	Protein	0g
Trans Fat	0g	Dietary Fiber	0g		

Ingredients:

Pure Cane Sugar, Corn Syrup, Citric Acid, Artificial Flavors, Red 40, Yellow 5, Blue 1

Shelf Life: 2.5 Years. Maximum product shelf life in an unopened package properly sealed and stored.

Recommended Storage Conditions: Store in a cool dry place, away from excessive heat and humidity.

Product packaging information is per the bill of material for each product.

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