	Section Title		Prepared by
	Finished Product Specification	KH 24PK OR ROL 10CT	King's Hawaiian Bakery
			Date of Revision
			05/28/2020

Product Name: KH 24PK OR ROL 10CT

Product Code: 800028

Product Description: Bread rolls consisting of a light and moist texture with a sweet aroma. Finished product will also have a sweet buttery taste.

Product Usage: Ready to Eat (RTE) product intended for the general population.

Sensory Attributes:

Appearance: A 24 pack of rolls. Rolls can be removed apart.

Taste: Moist bite with a sweet and rich flavor.

Aroma: Sweet aroma with a hint of yeast fermentation smell.

Color: Rolls have a golden brown color.

Analytical Properties


	LSL	Target	USL	Method
Moisture	30%	32%	34%	
Crown Color	2.8	3.0	3.2	
Heel Color	2.8	3.0	3.4	
Water Activity	0.86	0.89	0.92	
pH	5.00	5.3	5.6	
Titration	3.00	4.00	5.00	

Physical Analysis

	LSL	Target	USL	Method
Dimensions				
Height	1.875"	2.25"	2.5"	
Width	8.8"	9.0"	9.2"	
Length	12.6"	12.8"	13.0"	

Net Weight: 24 oz (680g)



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Microbiological Analysis

E. coli / Coliform Count Plate
 Aerobic Plate Count
 Yeast and Mold Count Plate
 Salmonella

SPECIFICATIONS

≤ 100 / gram
 ≤ 5,000 / gram
 ≤ 10 / gram
 Negative

METHOD REFERENCE

AOAC 991.14
 AOAC 990.12
 AOAC 2014.05
 AOAC 2004.03

Kosher Certification: Yes


Shelf Life Stability:

14 days at 55°F to 75°F, <60% relative humidity
 1 year if stored frozen (-10°F to 10°F)

Nutritional Facts:

Nutrition Facts	
24 servings per container	
Serving size	1 roll (28g)
Amount per serving	
Calories	90
	% Daily Value*
Total Fat 2g	3%
Saturated Fat 1g	5%
Trans Fat 0g	
Cholesterol 15mg	5%
Sodium 75mg	3%
Total Carbohydrate 15g	5%
Dietary Fiber <1g	0%
Total Sugars 5g	
Includes 5g Added Sugars	10%
Protein 3g	
Vitamin D 0mcg	0%
Calcium 15mg	2%
Iron 1mg	6%
Potassium 44mg	0%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	



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Ingredient Declaration:

INGREDIENTS: Enriched Flour (Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Water, Sugar, Butter (Pasteurized Cream, Salt), Eggs, Contains Less than 2% of the Following: Sodium Silicoaluminate, Potato Flour, Yeast, Sorbitan Monostearate, Ascorbic Acid (Added as a Dough Conditioner), Whey, Corn Flour, Monocalcium Phosphate, Soy Flour, Nonfat Milk, Salt, Wheat Gluten, DATEM, Calcium Silicate (Anti-Caking), Sodium Stearoyl Lactylate, Calcium Sulfate, Ammonium Sulfate, Wheat Starch, Enzymes.

Allergen Statement:

Contains: WHEAT, MILK, EGGS, SOY.

Country of Origin:

Manufactured in the United States of America from local and imported ingredients.

Storage:

Store product in frozen condition between -10°F to 10°F. If ambient, please store between 55°F to 75°F with <60% relative humidity.

Thaw Instructions:

Remove product from freezer and place at ambient temperature for 2 hours or until fully thawed. Please code date with a 14-day pull date from the time of thaw and placement.

Lot Code Explanation:


Packaging (Bag or Film)

Format: JJJYPL–HHMM

JJJYPL = Code Date Format

- First 3 digits represent the Julian production date
030 = 30th day of the year or January 30
- 4th digit represents the last digit of the current year
9 = 2019
- 5th digit represents the manufacturing plant ID
- Last digit represents the production line ID



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Code date is followed by a hyphen “-“ and military time

HHMM = Packaging Time in Military Format

0223 = 02:23 AM

Ex. 030922 - 0223

Produced on January 30, 2019 in Harborsgate, Line 2 at 2:23 am.

