



**Fresh Item BOM Report
BREAST TENDERS 4/10 CVP**

Finished Product Detail

Item (Product)	BREAST TENDERS 4/10 CVP	Status:	Approved
Description:		Record Type:	Fresh Item BOM
Product Type:	CVP	Plant:	Lumber Bridge
Item Number:	25227	Initiated By:	
Item Approval Date:			

Raw Product Specifications

Grading Standard:	100104
Graded Name:	BLUE LABEL TENDER STANDARD

Per Serving

Total Fat (g):	1.0000	Total Fat % Daily Value:	1.00%
Saturated Fat (g):	0.5000	Saturated Fat % Daily Value:	2.00%
Trans Fat (g):	0.0000	Trans Fat % Daily Value:	0.00%
Cholesterol (mg):	65.0000	Cholesterol % Daily Value:	22.00%
Sodium (mg):	75.0000	Sodium % Daily Value:	3.00%
Total Carbohydrates (g):	0.0000	Total Carbohydrates % Daily Value:	0.00%
Dietary Fiber (g):	0.0000	Dietary Fiber % Daily Value:	0.00%
Added Sugar (g):	0.0000	Sugar % Daily Value:	0.00%
Protein (g):	26.0000	Protein % Daily Value:	52.00%
Iron (mg):	0.8000	Iron % Daily Value:	4.00%

100g Nutritional Composition

Total Fat (g):		Total Fat % Daily Value:	
Saturated Fat (g):		Saturated Fat % Daily Value:	
Trans Fat (g):		Trans Fat % Daily Value:	
Cholesterol (mg):		Cholesterol % Daily Value:	
Sodium (mg):		Sodium % Daily Value:	
Total Carbohydrates (g):		Total Carbohydrates % Daily Value:	
Dietary Fiber (g):		Dietary Fiber % Daily Value:	
Added Sugar (g):		Sugar % Daily Value:	
Protein (g):		Protein % Daily Value:	
Iron (mg):		Iron % Daily Value:	





Visual Product Description:

Box End Label

MOUNTAIRE 25227
 CLIPPED TENDERS
 SKINLESS BREAST MEAT 4/10 CUP
 MAY CONTAIN UP TO ONE PERCENT RETAINED WATER
 PACKED 08/03/18
 YOUNG CHICKEN KEEP REFRIGERATED
 HATCHED, RAISED AND HARVESTED IN THE USA
 99 P-7470 08:40:14 0106 0
 MOUNTAIRE FARMS INC - LUMBER BRIDGE, NC 28357

INSPECTED BY U.S. DEPARTMENT OF AGRICULTURE

2 07771 44000 8

0.0 NET WEIGHT LBS.

* * * * * **SAMPLE** * * * * *

(01)90030802252270(3201)000000(13)180803(21)0299381046

MSC Specifications

Is this a MSC Specification?	No		
Fat:		Moisture:	
Protein:		Moisture Protein Ratio:	
Ash:		Bone:	
Color			

Packaging Specifications

CVP:	Yes	Graphics Description:	
Packaging Graphics:	Printed	Tare Wt. Established:	Yes
Package Closure:		Weight Type:	
Packaging Weight:	(4) 10 lb bags		
Additional Packaging Information:			

Master Carton Label

Label Date Type:	Pack Date	Date Format:	MM/DD/YY
File Type :	Box End Label	Label Placement:	Box End Center
Shelf Life:		Label Claims:	None



USDA-FSIS Regulatory Requirement

Ingredient Statement:	Not Applicable	Product Class:	Regular, Conventional Chicken
Nutrition Facts:	Not Required, Available		

Cooler-Shipping Specifications

Carton(s)/Container(s) per Pallet:	49	Layers of Cartons per Pallet:	7
Stacking Pattern:	Interlocked	Pallet Type:	CHEP
Carton Footprint on Pallet:	Pallet Footprint 7 Down Box	Slip Sheet:	No
Number of Cases per Layer (Ti):	7		
Layers of Cases per Pallet (Hi):	7		
Cases per Pallet:	49		

Freezer Requirements

Hold Temp at Freezer:		USDA Export Seal:	
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Mountaire Material Number	Spec Name	Commodity
35-110-0002	CO ₂ , Rice Pellets	Miscellaneous
355-000-060	LABEL, PAPER, BOX END CHILL ADHESIVE	Label
60-112-0070	LINER, 33.5X25X2 MIL, CLEAR, ATL, MTR33500A	Liner
60-115-0281	BAG, MTRE TENDER PG, 13X15.5X .0035 60-115-0281	Bag
60-122-0190	BODY, 6.50, DOMESTIC, KRAFT	Corrugated
60-123-0072	LID, 2.75, MTAIRE, BLUE LABEL, ONE HEALTH	Lid
60-160-0076	TAPE, 1/2" FILAMENT, WHITE, P7470, 6270065	Miscellaneous
60-160-0150	GLUE, HOTMELT, TECHNOMELT, DHM 803	Miscellaneous

BLUE LABEL TENDER STANDARD

(Revised: 11/18/20)

[Note: Revisions in bold italics]

I. Defect Definitions

- A. Bones - hard, dense, porous skeletal tissue
 - 1. Major: $\geq 1/4$ "
 - 2. Minor: $< 1/4$ "
- B. Cartilage - opaque/white tough connective tissue usually pliable and associated with ends of bones, such as keel, fan, Ervin's and shoulder bones.
 - 1. Major: $\geq 1/4$ "
 - 2. Minor: $< 1/4$ "
- C. Unclipped Tendon - tough, fibrous connective tissue extending $>1/8$ " beyond the muscle tissue
- D. Conformation**
 - 1. ***Cuts, tears, dangling tissue $\geq 3/4$ " in length or diameter***
- E. Mutilation - mushy, misshapen, grossly deformed, indistinguishable as a tender**
 - 1. ***More than 1/3 tender missing***
- F. Bruises or Blood Spatter - red or darker, single spot or aggregate area $>1/2$ " ***diameter***.
- G. Loose Tendons - loose clipped tendons observed in the finished product
- H. Extraneous Material
 - 1. Foreign - non-chicken substances (grease, glove fragments, packaging material, etc.)
 - 2. Chicken - tissue other than tender related (fillets, crop, skin, etc.)
- I. Necrotic Tissue - firm greenish tissue associated with muscle atrophy

II. Process Monitoring Procedures

- A. QA will evaluate random samples of finished product consisting of 100 pieces from each processing Lot;
- B. Defects found at the Rejection Level require:
 - 1. immediate retention of product being produced until two successive 100 piece retests are at Goal; failure to achieve Goal in either retest will require rejection of all retained product AND until the first of two consecutive 100 piece retests are at Goal
 - 2. no action on product produced since the last in-compliance check unless prescribed by plant management to address extraordinary circumstances.

III. Individual Defect Tolerances* [in addition to Total Defective Pieces limit] (defects per 100 piece sample)

Defect	Goal	Rejection
Bones (Major)	0	≥ 1
Bones (Minor)	≤ 1	≥ 2
Cartilage (Major)	0	≥ 1
Cartilage (Minor)	≤ 4	≥ 5
Unclipped Tendons	≤ 8	≥ 9
<i>Conformation*</i>	<i>≤ 19</i>	<i>≥ 20</i>
<i>Mutilation</i>	<i>≤ 9</i>	<i>≥ 10</i>
Bruises/Blood Spatter (major)	≤ 3	≥ 4
Loose Tendons	≤ 5	6
Extraneous Foreign Material	0	≥ 1
Extraneous Chicken Material	0	≥ 1
Necrotic Tissue	0	≥ 1
Total Defective Pieces*	≤ 15	≥ 16

RECEIVER SAMPLING PROCEDURE

BLUE LABEL TENDER STANDARD

(created 2/6/16; revised 12/01/21)

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2. Minor: $< 1/4$ "

B. Cartilage - opaque/white tough connective tissue usually pliable and associated with ends of bones, such as keel, fan, Ervin's and shoulder bones.

1. Major: $\geq 1/4$ "
2. Minor: $< 1/4$ "

C. Unclipped Tendon - tough, fibrous connective tissue extending $>1/8$ " beyond the muscle tissue

D. **Conformation**

1. **Cuts, tears, dangling tissue $\geq 3/4$ " in length or diameter**

E. **Mutilation - mushy, misshapen, grossly deformed, indistinguishable as a tender**

1. **More than 1/3 tender missing**

F. Bruises or Blood Spatter - red or darker, single spot or aggregate area $>1/2$ " diameter .

G. Loose Tendons - loose clipped tendons observed in the finished product

H. Extraneous Material

1. Foreign - non-chicken substances (grease, glove fragments, packaging material, etc.)
2. Chicken - tissue other than tender related (fillets, crop, skin, etc.)

I. Necrotic Tissue - firm greenish tissue associated with muscle atrophy

II. Process Monitoring Procedures

A. QA will evaluate random samples of finished product consisting of 100 pieces from each processing Lot;

B. Defects found at the Rejection Level require:

1. immediate retention of product being produced until two successive 100 piece retests are at Goal; failure to achieve Goal in either retest will require rejection of all retained product AND until the first of two consecutive 100 piece retests are at Goal
2. no action on product produced since the last in-compliance check unless prescribed by plant management to address extraordinary circumstances.

A. The Receiver will evaluate a random sample of 315 pieces (approximately 60 lb) consisting of 105 pieces (approximately 20 lb) from each of three randomly selected bulk bins or palletized units within the trailer load [Approximate Lot Size = 40,000 lb or 200,000 pieces (0.2 lb/piece); MIL-STD-105E, Level I, Sample Size M = 315 pieces].

B. Defects found at Rejection Levels (defined in Section C. below) require a second identical 315 piece (60 lb) sample verification conducted in a similar manner as described above to:

1. acknowledge the improbable occurrence of an initial non-representative sample, and
2. verify the defect level in the Lot (population).

C. Individual Defect Tolerances (defects per 315 piece [60 lb] sample)

Defect	Accept	Reject
Bones (Major)	≤ 2	≥ 3
Bones (Minor)	≤ 3	≥ 4
Cartilage (Major)	≤ 2	≥ 3
Cartilage (Minor)	≤ 10	≥ 11
Unclipped Tendons	≤ 24	≥ 25
Conformation	≤ 60	≥ 61
Mutilation	≤ 28	≥ 29
Bruises/Blood Spatter (major)	≤ 9	≥ 10
Loose Tendons	≤ 15	≥ 16
Necrotic Tissue	0	≥ 1
Extraneous Foreign Material	0	≥ 1
Extraneous Chicken Material	≤ 1	≥ 2

***Rejection Criteria Should Not Include Conformation Defects**