



242 S. Rehoboth Blvd
Milford, Delaware 19963

Confidential

Product Code: 015D

PRODUCT SPECIFICATIONS

Product Name: Canned Chopped Sea Clams

Label: Deep Harvest

Section A: Product Information

1. Product Description:

Fresh Sea Clams (*Spisula Solidissima*) are grown and harvested from government approved waters, chopped at 5/8" - 3/4" size, and canned in their own natural juices.

2. Ingredient Declaration:

Sea Clams and Sea Clam Juice, Salt, Sodium Tripolyphosphate (to retain natural juices), and Calcium Disodium EDTA (to protect color).

3. Nutrition Facts: (Nutritional Information Per Serving)

NUTRITION FACTS		
About 27 servings per container		
Serving Size: 1/4 cup (54g)		
Amount Per Serving		
Calories		20
	% Daily Value	
Total Fat 0g		0%
Saturated Fat 0g		0%
Trans Fat 0g		
Cholesterol 10mg		3%
Sodium 270mg		12%
Total Carbohydrate 0g		0%
Dietary Fiber 0g		0%
Total Sugars 0g		
Includes 0g Added Sugar		0%
Protein 4g		
Vitamin D 0 mcg		0%
Calcium 10 mg		0%
Iron 1 mg		6%
Potassium 37 mg		0%

4. Country Of Origin: Wild Caught - Product Of U.S.A.

5. FDA Facility Establishment Number: DE 81 SP

Section B: Packaging

1. Specific Product Information

Code	Pack/Size	Net Weight	Gross Weight	SUPC Information
015D	12/51 oz.	38.25 lbs.	45.00 lbs.	074895001152

2. Container Information

Case Cube	HI/TI	Length	Width	Height	Cases/Pallet
0.94	7 layers/8 cases per layer	17.25"	13.00"	7.25"	56

3. Product Packaging Description 12-404 X 700 size 95 lb. three piece tin plate metal enameled cans labeled, packed, sealed in corrugated cardboard boxes that are constructed in a manner to preserve product integrity. Each master case will identify the product name, net weight, and production date code printed on the side.

4. Master Packaging Description: Cans are packed into corrugated cardboard master cases and sealed with clear plastic tape.

5. Number Of Units Per Pallet: 56 cs.

6. Tamper Resistance: Yes (cans are sealed)



242 S. Rehoboth Blvd.
Milford, Delaware 19963

Confidential

Product Code: 015D

PRODUCT SPECIFICATIONS

Section C: Product Characteristics

<i>Physical</i>	<i>Minimum</i>	<i>Maximum</i>	<i>Monitoring Frequency</i>
Brix %	5.5	7.0	
PH	6.0	7.0	
Salt	.80%	1.40%	

<i>%Condiments/can</i>	<i>Requirement</i>
Chopped Sea Clams	Net Weight: 51 oz. (3 lbs. 3 oz.) 1445 kg
Sea Clam Juice	Drain Weight: 18 oz. average
Salt	.90
Sodium Tripolyphosphate	.08
Calcium Disodium EDTA	.02

<i>Organoleptic</i>	<i>Requirement</i>	<i>Monitoring Frequency</i>
Appearance	Typical light, bright tan with yellowish/orange highlights	
Aroma	Mild clam aroma, typical of fresh cooked sea clams	
Flavor	Characteristic of fresh clean processed clams with moderately salty flavor	
Texture	Firm, tender, not soft or mushy	

<i>Defect Levels</i>	<i>Requirement</i>
Shell	Not more than one (1) piece of any size per three (3) can sample size
Black Strings	Not more than ten inches (10") measured from length to length
Sand	Not more than 3/16" per one (1) can sample using the USDA Area Measurement Aid Number 30 Grid
Belly Material	Not more than 10 squares/can using the USDA Area Measurement Aid Number 30 Grid
Parasites	None

Section D: Product Storage, Shelf Life, Preparation Instructions, Recommended Handling Instructions

Recommended Storage Temperature: Product shall be stored in a clean, dry, sanitary environment (not lower than 40°F.) DO NOT FREEZE.

Recommended Shelf Life: 24 months

Preparation Instructions:

Recommended Handling Instructions:

Section E: Lot Coding

Example: M871 SC194
0800
2019/05

Explanation:

M = Process Facility Identification
8 = Drained Clam Designation
7 = Last Numerical Digit of the Year (2017)
1 = Production Period (increases at 2 hour intervals)

SC = Product Identification
194 = Julian Calendar Day of Production

0800 = Eastern Standard Military Time (increases at 1 minute intervals)

2019 = Recommended Expiration Year
05 = Recommended Expiration Month



242 S. Rehoboth Blvd.
Milford, Delaware

Confidential

Product Code: 015D

PRODUCT SPECIFICATIONS

Section F: Allergen/Sensitivity Information

1. Allergens

Does Product Contain Any Of These Allergens?	Yes/No	If Yes, Please Specify
Milk	No	
Eggs	No	
Peanuts	No	
Tree Nuts	No	
Fish	No	
Crustacean Shellfish	No	
Soybeans (Soy or Soya)	No	
Wheat	No	

2. Sensitivities

Does Product Contain Any Of These Sensitivity Ingredients?	Yes/No	If Yes, Please Specify
Sulfites	No	
Monosodium Glutamate (MSG)	No	
Artificial Colors	No	
Others		



Section G: Revision History

Revision Date	Description Of Revision	Revised By
1/8/2013	New Specification Format	L. Hughes
5/30/2014	Specification Review	L. Hughes
1/26/2015	Specification Review (revised Gross Wt)	L. Hughes
2/20/2015	Specification Review	L. Hughes
11/7/2015	Specification Review	L. Hughes
5/9/2017	Specification Review - Nutrition Facts	L. Hughes
5/11/2017	Specification Review - Shelf Life	L. Hughes