



Product Specification Sheet

Product: Milwaukee's Custard (Boxed)

Description: Milwaukee's Custard Mix is an extended shelf-life frozen dessert, stabilized for 20% over-run.

Chemical Analysis:

<u>Property</u>	<u>Target</u>	<u>Method</u>
Butterfat	10.00% \pm 0.50	AOAC
Total Solids	38.39% \pm 1.00	AOAC

Microbiological Limits:

<u>Property</u>	<u>Limits</u>	<u>Method</u>
Bioluminescence	<350 RLU's	SMEDP

Packaging Requirements:

Milwaukee's Custard mix is filled into 2.5-gallon sterile LDPE bags with LDPE spouts and caps on ESL fillers. Each box contains two bags.
Unbleached boxes measure 14.8125"Lx11.375"Wx7.75"H inside (0.7556796 cubic feet. Strength is 275 psi. Each box weighs 46.4 lbs. net and 47.7 lbs. gross. Each pallet of 50 boxes weighs 2,320 lbs. net and 2,385 lbs. gross, not including the pallet.
The first row starts down the long side of a 40"x48" pallet with 3 boxes end-to-end. The second row follows the same pattern. The last row fits 4 boxes side-by-side along the short side. Each pallet is 5 tiers high with 10 boxes per tier to total 50 boxes. Boxes stack corner on corner for strength. Each pallet must be properly stretch-wrapped to prevent toppling during shipping.

Coding Requirements –

Each box must have a label indicating the product name, net gallons, allergens and distributor. An ink-jet coder prints along the top of both sidewalls of the box "MILWAUKEES CUST 01/30/09 VD 1234". In this example, the use-by date is 01/30/09 and this box is the 1,234th box produced with this code date. Coding should be visible from the exterior of the palletized product.

Storage Instructions –

Containers that are damaged or indicate signs of leakage shall be rejected and/or discarded. The product shall be held between 32° F and 38° F in clean and dry cold storage free of odors.

Flavor/Color/Body/Texture:

The color shall be white and free from any other unnatural color. It shall be substantially free from brown specks. The flavor and odor of the soft-serve mix shall be sweet and characteristic of cream.

Line #: 7158

Shelf Life- 95 days if optimal storage conditions are maintained.



Product Specification Sheet (page 2)

Product: **Milwaukee's Custard (Boxed)**

Allergen Alert: Contains Milk, Egg

Manufacturing Facility:
SmithFoods Pacific, Pacific, Missouri; Plant # 29-632

Kosher Status:
The product shall be kosher dairy as recognized by Vaad Hoeir of St. Louis.

Country of Origin:
U.S.A.

Ingredients:
MILK, CREAM, cane syrup, NONFAT MILK, corn syrup, WHEY, certified humane cage free sugared EGG yolks (egg yolks, sugar), stabilizer (mono & di-glycerides, cellulose gum, disodium phosphate, sodium citrate, polysorbate 80, carrageenan), water.

Nutrition Panel:

Nutrition Facts	
servings per container	
Serving size	(100g)
Amount per serving	
Calories	200
% Daily Value*	
Total Fat 10g	13%
Saturated Fat 6g	30%
Trans Fat 0g	
Cholesterol 50mg	17%
Sodium 130mg	6%
Total Carbohydrate 24g	9%
Dietary Fiber 0g	0%
Total Sugars 18g	
Includes 14g Added Sugars	28%
Protein 4g	
Vitamin D 0mcg	0%
Calcium 126mg	10%
Iron 0mg	0%
Potassium 136mg	2%
<small>*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>	