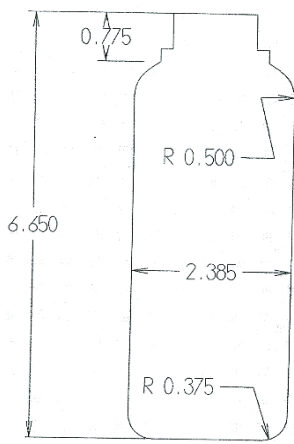
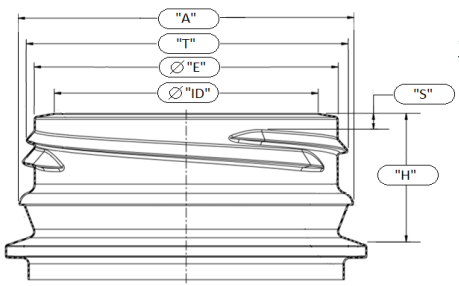

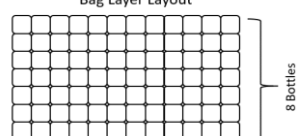
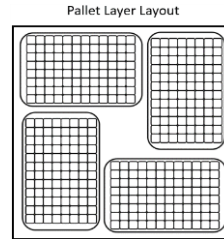
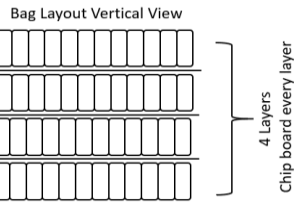
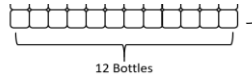


Bottle Specification (VF01604)
Version 1 Issued: 14 August 2018

Product Information: VF01604	
<p><u>Buyer Name:</u> Vitco Foods <u>Bottle Type:</u> 16 oz DSQ <u>Neck Type:</u> DBJ <u>Plug Pattern:</u> N/A <u>Bottle Label:</u> N/A <u>UPC #:</u> N/A <u>Flame:</u> No <u>Type of Plastic:</u> HDPE <u>Resin:</u> Homopolymer <u>Color:</u> Natural</p>	
	<p>Bottle Dimensions Weight: 21 ± 2 Grams Height: 6.650" ± 0.06" Width: 2.385" ± 0.06" Label Panel Length: N/A "ID": 1.170" ± 0.005" "T": 1.415" ± 0.005" "E": 1.346 ± 0.005" "H": 0.598 ± 0.015" "S": 0.080 ± 0.005" "A": 1.480 ± 0.005"</p>
<p>Set Up Line Number: 8 Cavity Numbers: 1, 2, 3, 4, 5, 6, 7, 8 Crew Required: 1 Operator, 1 Packer, 0.25 Utility Equipment Specifications: See Master Run Sheet</p>	<p>Neck Tooling Standard for machine</p>
<p>Packaging Bottles per bag layer: 96 Layers of bottles per bag: 4 Bags per layer of pallet: 5 Layers per pallet: 3 Bags per pallet: 15 Bottles per pallet: 1440</p>	<p>Bill of Materials Shrink Wrap: Yes Cable Straps: No Bag: Blue Bundle with Large Cardboard (36"x73"): No Cardboard Slip Sheets or Chipboards: 5 Chipboards Sleeve: No</p>

<p><u>Pallet Configuration:</u></p> 	<p><u>Layer Pattern:</u></p> <p align="center">Bag Layer Layout</p> 
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Special Instructions

Pack with necks down.
Inspect bottles for defects.

Complaints and Corrective Actions

Number	Reference	Description
2018033	Holes	Multiple instances of holes. Ensure proper quality checks and startup.
2018012	Dented Bottles	Make sure bottles are sufficiently cooled before packing. Load boxes carefully.

Shipping Instructions

Line 8: White Tags
 Number of pallets in trailer: 24
 Number of bags in trailer: 288
 Pivot stacks: No
 Floor loaded or on pallets: Pallet

Revision History

Number	Date	Description
Rev 0	August 14 2018	Document Creation