	Section: SPECIFICATION AND PRODUCT DEVELOPMENT	Revised Date: 2/1/2021	Document #: 2.3.5.1
IMS# 06-98	Subject: FINISHED PRODUCT SPECIFICATIONS	Supersedes: 1/2/2021	Page: 1-2
	Approved By: JOLENE BUI Quality Systems Manager	Approval Date: 1/2/21	Approved Signature:

Product: **Orange Juice, 100% Juice from Concentrate**

Packaging sizes: 4 OZ, 8 OZ, 16 OZ, ½ Gallon, Gallon

General appearance: In general, a desired Orange Juice represents a clean sweet flavor. Clear, light to medium, orange color.

Physical & Chemical

A. Color (visual): Conforms to USDA
B. Flavor (taste): Conforms to USDA
C. BRIX (@ 20°C): 11.8-12.3
D. Weight/Gallon: 8.72

Microbiological Standard:

A. Yeast: ≤ 1 cfu/ml
B. Mold: ≤ 1 cfu/ml

Processing: Processed by High Temperature Short Time (HTST) Pasteurization per Grade "A" Pasteurized Milk Ordinance (PMO) guidelines

Ingredients: Water, Orange Juice Concentrate (Contains a blend of concentrates from U.S.A., Brazil, and Mexico)

Nutrition Information:

4 OZ

Nutrition Facts

1 servings per container
Serving size
1 carton

Calories per serving **60**

Amount/serving	% Daily Value	Amount/serving	% Daily Value
Total Fat 0g	**0%**	**Total Carbohydrate** 13g	**5%**
Saturated Fat 0g	**0%**	Dietary Fiber 0g	**0%**
Trans Fat 0g		Total Sugars 12g	
Cholesterol 0mg	**0%**	Includes 0g Added Sugars	**0%**
Sodium 0mg	**0%**	**Protein** 1g	

Vitamin D 0% • Calcium 2% • Iron 0% • Potassium 4%
Vitamin C 45%

8 OZ

Nutrition Facts

1 servings per container
Serving size **8 fl.oz. (240ml)**

Amount per serving
Calories **110**

	% Daily Value
Total Fat 0g	**0%**
Saturated Fat 0g	**0%**
Trans Fat 0g	
Cholesterol 0mg	**0%**
Sodium 10mg	**0%**
Total Carbohydrate 26g	**9%**
Dietary Fiber 0g	**0%**
Total Sugars 24g	
Includes 0g Added Sugars	**0%**
Protein 2g	
Vitamin D 0mcg	0%
Calcium 34mg	2%
Iron 0mg	0%
Potassium 401mg	8%
Vitamin C 77mg	90%

16 OZ

Nutrition Facts

2 servings per container
Serving size **8 fl.oz. (240ml)**

	Per serving		Per container	
Calories	**110**		**220**	
		% Daily Value*		% Daily Value*
Total Fat	0g	**0%**	0g	**0%**
Saturated Fat	0g	**0%**	0g	**0%**
Trans Fat	0g		0g	
Cholesterol	0mg	**0%**	0mg	**0%**
Sodium	10mg	**0%**	20mg	**1%**
Total Carbohydrate	26g	**9%**	50g	**18%**
Dietary Fiber	0g	**0%**	0g	**0%**
Total Sugars	24g		47g	
Includes Added Sugars	0g	**0%**	0g	**0%**
Protein	2g		4g	
Vitamin D	0mcg	0%	0mcg	0%
Calcium	34mg	2%	67mg	6%
Iron	0mg	0%	0mg	0%
Potassium	401mg	8%	790mg	15%
Vitamin C	77mg	90%	153mg	170%

Orange Juice, 100% Juice from Concentrate

Shelf Life: 30 days at 45°F or below

Lot Code: UNIT: Ink jet code printed on top of gable carton.
Lot Code (Code Date / Best By Date / Sell By Date), Operator Initials, Time Stamp

Storage: Product is to be stored at 45°F or below in refrigerated storage.

Shipping: Product is to be delivered in refrigerated transport storage at 45°F or below.

Casing & Palletizing:

4oz Paper Carton Case & Pallet:
Case: 105 units
Case Dimension: 8 3/8” (W) X 12 ¼” (L) X 10 1/8”(H)
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet
UPC: 0-92202-00631-7

8 oz and 8oz Paper Carton Case & Pallet:
Case: 70 units
Case Dimension: 8 3/8” (W) X 12 ¼” (L) X 10 1/8”(H)
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet
UPC: 0-92202-00362-0

16 oz Plastic Botte Case & Pallet:
Case: 30 units
Case Dimension: 8 3/8” (W) X 12 ¼” (L) X 10 1/8”(H)
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet
UPC: 0-92202-07300-5

Half Gallon Plastic Botte Case & Pallet:
Case: 12 units
Case Dimension: 8 3/8” (W) X 12 ¼” (L) X 10 1/8”(H)
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet
UPC: 0-92202-04300-8

Gallon Plastic Botte Case & Pallet:
Case: 6 units
Case Dimension: 8 3/8” (W) X 12 ¼” (L) X 10 1/8”(H)
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet
UPC: 0-92202-03300-9

Buy American Certification: Rockview Farms 100% Orange Juice from Concentration is produced in our facility located in the USA and may contain domestic and/or imported juice concentrates, as a portion of the ingredients, based on availability and cost. Please request our Buy American Provision statement for additional detail.

CN Label/Credit: 100% juice products are NOT eligible for a CN label. Since 100% juice credits 1 fluid ounce per 1 fluid ounce, there is no need for a CN label.

Standard of Identity: Code of Federal Regulations, volume 21, "Food and Drugs"
Part 146 – "Canned Fruit Juices"
Subpart b – "Requirements for specific standardized canned fruit juices and beverages"
Paragraph 146.145 – "Orange Juice from concentrate"

Intended end use: Retail sales and general consumption.

Guarantee:

1. This product complies to all standards for human consumption and conforms in every respect to the provisions of the Federal Food, Drug and Cosmetics Act
2. This Product complies with California's Health and Safety Code.
3. This product, to the best of our knowledge, is free from genetically modified organisms.
4. This product is Gluten Free under 21 CFR Part 101 of FDA Regulation