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|---|--|---------------------------|--|
| <br>IMS# 06-98 | Section:<br><b>SPECIFICATION AND PRODUCT DEVELOPMENT</b>     | Revised Date:<br>2/1/2021 | Document #:<br>2.3.5.1   |
|   | Subject:<br><b>FINISHED PRODUCT SPECIFICATIONS</b>           | Supersedes:<br>1/2/2021   | Page:<br>1-2   |
|   | Approved By:<br><b>JOLENE BUI</b><br>Quality Systems Manager | Approval Date:<br>1/2/21  | Approved Signature:<br> |

Product: **Orange Juice, 100% Juice from Concentrate**

Packaging sizes: 4 OZ, 8 OZ, 16 OZ, ½ Gallon, Gallon

General appearance: In general, a desired Orange Juice represents a clean sweet flavor. Clear, light to medium, orange color.

Physical & Chemical

- A. Color (visual): Conforms to USDA
- B. Flavor (taste): Conforms to USDA
- C. BRIX (@ 20°C): 11.8-12.3
- D. Weight/Gallon: 8.72

Microbiological Standard:

- A. Yeast: ≤ 1 cfu/ml
- B. Mold: ≤ 1 cfu/ml

Processing: Processed by High Temperature Short Time (HTST) Pasteurization per Grade “A” Pasteurized Milk Ordinance (PMO) guidelines

Ingredients: Water, Orange Juice Concentrate (Contains a blend of concentrates from U.S.A., Brazil, and Mexico)

Nutrition Information:

4 OZ



| Nutrition Facts                          |  | Amount/serving  | % Daily Value | Amount/serving           | % Daily Value |
|--|--|---|---------------|--------------------------|---------------|
|  |  | Total Fat 0g  | 0%            | Total Carbohydrate 13g   | 5%            |
|  |  | Saturated Fat 0g  | 0%            | Dietary Fiber 0g         | 0%            |
|  |  | Trans Fat 0g  |               | Total Sugars 12g         |               |
|  |  | Cholesterol 0mg   | 0%            | Includes 0g Added Sugars | 0%            |
|  |  | Sodium 0mg  | 0%            | Protein 1g               |               |
| <b>Calories</b><br>per serving <b>60</b> |  | Vitamin D 0% • Calcium 2% • Iron 0% • Potassium 4%<br>Vitamin C 45% |               |                          |               |

8 OZ

| Nutrition Facts                      |     |
|--------------------------------------|-----|
| 1 servings per container             |     |
| Serving size <b>8 fl.oz. (240ml)</b> |     |
| Amount per serving                   |     |
| <b>Calories 110</b>                  |     |
| % Daily Value                        |     |
| Total Fat 0g                         | 0%  |
| Saturated Fat 0g                     | 0%  |
| Trans Fat 0g                         |     |
| Cholesterol 0mg                      | 0%  |
| Sodium 10mg                          | 0%  |
| Total Carbohydrate 26g               | 9%  |
| Dietary Fiber 0g                     | 0%  |
| Total Sugars 24g                     |     |
| Includes 0g Added Sugars             | 0%  |
| <b>Protein 2g</b>                    |     |
| Vitamin D 0mcg                       | 0%  |
| Calcium 34mg                         | 2%  |
| Iron 0mg                             | 0%  |
| Potassium 401mg                      | 8%  |
| Vitamin C 77mg                       | 90% |

16 OZ

| Nutrition Facts                      |       |                |                |
|--------------------------------------|-------|----------------|----------------|
| 2 servings per container             |       |                |                |
| Serving size <b>8 fl.oz. (240ml)</b> |       |                |                |
| Amount per serving                   |       | Per serving    | Per container  |
| <b>Calories 110</b>                  |       | <b>110</b>     | <b>220</b>     |
| % Daily Value*                       |       | % Daily Value* | % Daily Value* |
| Total Fat                            | 0g    | 0%             | 0g             |
| Saturated Fat                        | 0g    | 0%             | 0g             |
| Trans Fat                            | 0g    |                | 0g             |
| Cholesterol                          | 0mg   | 0%             | 0mg            |
| Sodium                               | 10mg  | 0%             | 20mg           |
| Total Carbohydrate                   | 26g   | 9%             | 50g            |
| Dietary Fiber                        | 0g    | 0%             | 0g             |
| Total Sugars                         | 24g   |                | 47g            |
| Includes Added Sugars                | 0g    | 0%             | 0g             |
| Protein                              | 2g    |                | 4g             |
| Vitamin D                            | 0mcg  | 0%             | 0mcg           |
| Calcium                              | 34mg  | 2%             | 67mg           |
| Iron                                 | 0mg   | 0%             | 0mg            |
| Potassium                            | 401mg | 8%             | 790mg          |
| Vitamin C                            | 77mg  | 90%            | 153mg          |

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## Orange Juice, 100% Juice from Concentrate

Shelf Life: 30 days at 45°F or below

Lot Code: UNIT: Ink jet code printed on top of gable carton.  
Lot Code (Code Date / Best By Date / Sell By Date), Operator Initials, Time Stamp

Storage: Product is to be stored at 45°F or below in refrigerated storage.

Shipping: Product is to be delivered in refrigerated transport storage at 45°F or below.

Casing & Palletizing:

4oz Paper Carton Case & Pallet:  
Case: 105 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-00631-7



8 oz and 8oz Paper Carton Case & Pallet:  
Case: 70 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-00362-0

16 oz Plastic Botte Case & Pallet:  
Case: 30 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-07300-5

Half Gallon Plastic Botte Case & Pallet:  
Case: 12 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-04300-8

Gallon Plastic Botte Case & Pallet:  
Case: 6 units  
Case Dimension: 8 3/8" (W) X 12 1/4" (L) X 10 1/8"(H)  
16 Cases Per Layer, 5 Layers Per Pallet, 80 Cases Per Pallet  
UPC: 0-92202-03300-9

Buy American Certification: Rockview Farms 100% Orange Juice from Concentration is produced in our facility located in the USA and may contain domestic and/or imported juice concentrates, as a portion of the ingredients, based on availability and cost. Please request our Buy American Provision statement for additional detail.

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CN Label/Credit: 100% juice products are NOT eligible for a CN label. Since 100% juice credits 1 fluid ounce per 1 fluid ounce, there is no need for a CN label.

Standard of Identity: Code of Federal Regulations, volume 21, "Food and Drugs"  
Part 146 – "Canned Fruit Juices"  
Subpart b – "Requirements for specific standardized canned fruit juices and beverages"  
Paragraph 146.145 – "Orange Juice from concentrate"

Intended end use: Retail sales and general consumption.

Guarantee:

1. This product complies to all standards for human consumption and conforms in every respect to the provisions of the Federal Food, Drug and Cosmetics Act
2. This Product complies with California's Health and Safety Code.
3. This product, to the best of our knowledge, is free from genetically modified organisms.
4. This product is Gluten Free under 21 CFR Part 101 of FDA Regulation