



SPEC SHEET

PART #: **FG03125**

DESC: **QC,DISC,KEY-LIME,5/5LB**

REV	CHANGE DESC	DRAWING	DATE	APPRVD
01	QC,DISC,KEY-LIME,5/5LB	NA	3/17/2017	MEM17001

FINISHED PRODUCT SPECIFICATION

Item Number	Description	Revision Date
FG03125	Quality Candy, Key Lime Discs, 5-5Lb	3/17/2017

General description and Appearance:

A boiled sweet, hard candy in the shape of disc. Each disc is half green and half white. The flavor is key lime. Each piece is individually twist wrapped in clear film.

Physical Properties:

Characteristic	Specification	Tolerance
Piece weight (unwrapped) (grams)	4.9 grams	+/- 0.18 g
Piece weight (Wrapped) (grams)	5.05 grams	+/- 0.18 g
Ct/lb (wrapped)	90 pcs.	+/- 3 pcs.
Diameter (mm)	21 mm	+/- 2.0 mm
Thickness (mm)	10 mm	+/- 1 mm

Chemical Properties:

Characteristic	Specification	Tolerance
Sugar solids	59.5%	+/- 1.50%
Corn syrup solids	39.0%	+/- 1.50%
Total moisture	1.5%	+/- 0.50%

Microbial Specifications:

Characteristic	Specification	Units	Tolerance
Aerobic Plate Count (SPC)	< 10	UFC/g	Max
Coliform Count	< 10	UFC/g	Max
Yeast & Mold	<10	UFC/g	Max
E. Coli	<1.1	NMP/100 ml	Max
Salmonella	Not detected	25 g	Max

Defects and Tolerance Levels:

Characteristic	%	Tolerance
Cracked, chipped, broken	<2.0%	Max
Wraps missing	<2.0%	Max
Irregular shape	<2.0%	Max

Nutritional Information

Serving Size: 3 Pieces (15 grams)

Item	Amount	Item	Amount	Item	Amount
Calories	60	Cholesterol	0mg	Total Sugars	10g
Total Fat	0g	Sodium	0mg	Added Sugars	10g
Saturated Fat	0g	Carbohydrates	14g	Protein	0g
Trans Fat	0g	Dietary Fiber	0g		

Ingredients:

Pure Cane Sugar, Corn Syrup, Citric Acid, Color Added, Natural & Artificial Flavors, Yellow 5, Blue 1

Recommended Storage Conditions:

Storage Temperature / Relative Humidity	70°F ± 5°F / 45% ± 5%
Storage Time (In Warehouse)	730 Days, factory sealed

Product packaging information is per the bill of material for each product.

Specifications are subject to change without notice.

Product of Mexico