	Section Title		Prepared by
	Finished Product Specification	KH 8PK OR HAMBURGER BUN 12CT	King's Hawaiian Bakery
			Date of Revision
			05/18/2020

**Product Name:** KH 8PK OR HAMBURGER BUN 12CT

**Product Code:** 800020

**Product Description:** Bread rolls consisting of a light and moist texture with a sweet aroma. Finished product will also have a sweet buttery taste.

**Product Usage:** Ready to Eat (RTE) product intended for the general population.

**Sensory Attributes:**

**Appearance:** An 8pk consisting of 2 separate 4 clusters of rolls horizontally sliced specifically to contain a variety of proteins, sauces, and ingredients.

Cluster of rolls can be removed apart.

**Taste:** Moist bite with a sweet and rich flavor.

**Aroma:** Sweet aroma with a hint of yeast fermentation smell.

**Color:** Rolls have a golden-brown color.

**Analytical Properties**


	LSL	Target	USL
<b>Moisture</b>	<b>30%</b>	<b>32%</b>	<b>34%</b>
<b>Crown Color</b>	<b>2.8</b>	<b>3.00</b>	<b>3.2</b>
<b>Heel Color</b>	<b>2.8</b>	<b>3.1</b>	<b>3.8</b>
<b>Water Activity</b>	<b>0.86</b>	<b>0.89</b>	<b>0.92</b>
<b>pH</b>	<b>5.00</b>	<b>5.30</b>	<b>5.60</b>
<b>Titration</b>	<b>3.00</b>	<b>4.00</b>	<b>5.00</b>

**Physical Analysis**

	LSL	Target	USL
<b>Dimensions</b>			
<b>Height</b>	<b>1.75"</b>	<b>2.00"</b>	<b>2.3"</b>
<b>Diameter</b>	<b>3.25"</b>	<b>3.5"</b>	<b>3.75"</b>
<b>Slice (from bottom)</b>	<b>0.65"</b>	<b>0.8"</b>	<b>0.9"</b>

**Net Weight:** 12.8 oz (362.9g)



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**Microbiological Analysis**

E. coli / Coliform Count Plate  
 Aerobic Plate Count  
 Yeast and Mold Count Plate  
 Salmonella

**SPECIFICATIONS**

≤ 100 / gram  
 ≤ 5,000 / gram  
 ≤ 10 / gram  
 Negative

**METHOD REFERENCE**

AOAC 991.14  
 AOAC 990.12  
 AOAC 2014.05  
 AOAC 2004.03

**Kosher Certification:** No


**Shelf Life Stability:**

14 days at 55°F to 75°F, <60% relative humidity  
 1 year if stored frozen (-10°F to 10°F)

**Nutritional Facts: Updated 04/01/2020**

<b>Nutrition Facts</b>	
8 servings per container	
<b>Serving size</b>	<b>1 bun (46g)</b>
<b>Amount per serving</b>	
<b>Calories</b>	<b>140</b>
	<b>% Daily Value*</b>
<b>Total Fat</b> 3.5g	<b>4%</b>
Saturated Fat 2g	<b>10%</b>
Trans Fat 0g	
<b>Cholesterol</b> 20mg	<b>7%</b>
<b>Sodium</b> 120mg	<b>5%</b>
<b>Total Carbohydrate</b> 23g	<b>8%</b>
Dietary Fiber <1g	<b>2%</b>
Total Sugars 8g	
Includes 7g Added Sugars	<b>14%</b>
<b>Protein</b> 4g	
Vitamin D 0mcg	0%
Calcium 28mg	2%
Iron 1mg	6%
Potassium 65mg	2%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	



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**Ingredient Declaration:**

INGREDIENTS: Enriched Flour (Wheat Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Water, Sugar, Butter (Pasteurized Cream, Salt), Eggs, Contains 2% or less of the Following: Sodium Silicoaluminate, Potato Flour, Whey, Corn Flour, Monocalcium Phosphate, Ascorbic Acid (Added as a Dough Conditioner), Soy Flour, Yeast, Sorbitan Monostearate, Nonfat Milk, Wheat Gluten, Salt, DATEM, Calcium Silicate (Anti-Caking), Calcium Sulfate, Ammonium Sulfate, Sodium Stearoyl Lactylate, Sorbic Acid (Preservative), Mono- & Diglycerides, Wheat Starch, Enzymes.

**Allergen Statement:**

Contains: WHEAT, MILK, EGGS, SOY.

**Country of Origin:**

Manufactured in the United States of America from local and imported ingredients.

**Storage:**

Store product in frozen condition between -10°F to 10°F. If ambient, please store between 55°F to 75°F with <60% relative humidity.

**Thaw Instructions:**

Remove product from freezer and place at ambient temperature for 2 hours or until fully thawed. Please code date with a 14-day pull date from the time of thaw and placement.

**Lot Code Explanation:**


**Packaging (Bag or Film)**

*Format: JJJYPL–HHMM*

JJJYPL = Code Date Format

- First 3 digits represent the Julian production date  
030 = 30<sup>th</sup> day of the year or January 30
- 4<sup>th</sup> digit represents the last digit of the current year  
9 = 2019
- 5<sup>th</sup> digit represents the manufacturing plant ID



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- Last digit represents the production line ID

Code date is followed by a hyphen “-“ and military time

HHMM = Packaging Time in Military Format

0223 = 02:23 AM

Ex. 030922 - 0223

Produced on January 30, 2019 in Harborsgate, Line 2 at 2:23 am.

