

## Finished Product Specifications

### QUALITY STANDARD

- Del Monte Gold Extra Sweet® (MD-2) crowned pineapples should possess generally good overall quality. The fruit should be free of any damage affecting edibility or materially detracting from marketability, including any decay, bruising, or other flesh defects that may progress in severity and negatively affect shelf-life. In addition, Del Monte Gold crowned pineapples shall meet the general requirements for the pack as outlined below:

### BOXES / CARTONS / PALLETIZATION / PACKING PATTERN

- All Del Monte Gold pineapples are packed in corrugated paper boxes. All boxes are open-topped body design with appropriate Del Monte Gold brand graphics printed on the outside.
- Boxes contain a single layer of pineapples, laid (horizontally) on their sides.
- Box dimensions vary according to fruit size (see table below).
- Each Del Monte Gold pineapple box is stamped with a traceability code and each pallet is bar-coded for traceability and inventory management purposes. Country of origin is marked on pallet / boxes.
- All Del Monte Gold pineapples are palletized on 40" x 48", stringer, ISPM-15 certified pallets or blue CHEP pallets.

- Del Monte Gold pineapple pallet configuration is as follows: 5 cases per layer x 13, 14 or 15 layers (see table below).

Fruit Size	External Box Dimensions (LxWxH)	*Pallet Configuration	Cases Per Pallet	*Approx. Pallet Dimensions (LxWxH)
4, 5	60x40x15cm / 23.6x15.8x5.9in	13 layers of 5 cases	65	101.6x121.9x207.3cm / 40x48x81.6in
Jumbo 5	60x40x15cm / 23.6x15.8x5.9in	13 layers of 5 cases	65	101.6x121.9x207.3cm / 40x48x81.6in
6, 7	60x40x14cm / 23.6x15.8x5.5in	14 layers of 5 cases	70	101.6x121.9x208.0cm / 40x48x81.9in
8	60x40x13cm / 23.6x15.8x5.1in	15 layers of 5 cases	75	101.6x121.9x206.8cm / 40x48x81.4in

*\*Occasionally, when shipped in containers, an extra layer is added to the pallet, increasing pallet layers to 14 (size 4 & 5), 15 (size 6 & 7) and 16 (size 8, 9, & 10) and increasing cases per pallet by five cases. "Pallet Dimensions" stated above assume stringer pallets; add ¾" (1.9cm) to height for CHEP pallets.*

### UPC

- Each Del Monte Gold pineapple has an informational tag affixed to the crown which contains nutritional information and a barcode for retail sales. See last page for UPC code specifics per size.

**WEIGHT / COUNT**

- Del Monte Gold pineapples should meet the following weight and count specifications:

<b>Fruit Size / Count</b>	<b>Box (tare) Weight</b>	<b>Minimum Gross Weight</b>
4	2.09 lbs (0.95 kg)	25.0 lbs (11.4 kg)
5	2.09 lbs (0.95 kg)	25.1 lbs (11.4 kg)
Jumbo 5	2.09 lbs (0.95kg)	28.0 lbs (12.0kg)
6	1.98 lbs (0.90 kg)	24.5 lbs (11.2 kg)
7	1.98 lbs (0.90 kg)	24.2 lbs (11.0 kg)
8	1.94 lbs (0.88 kg)	24.0 lbs (10.9 kg)

**TEMPERATURE / HUMIDITY MANAGEMENT**

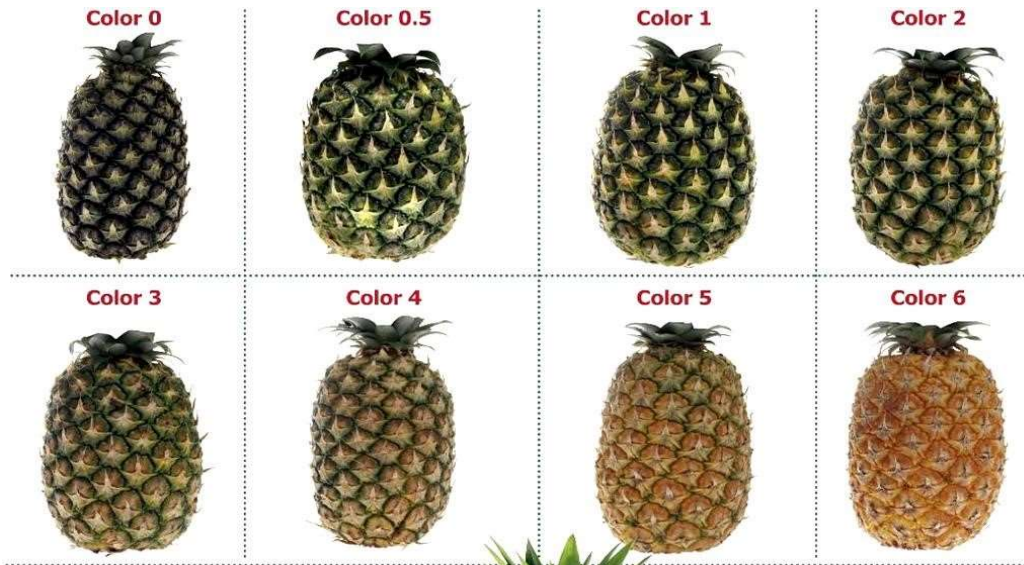
- Store Del Monte Gold pineapples at 45.5-48°F / Minimum 80-90% relative humidity.

**BRIX**

- Minimum soluble solids required: 13° Brix average, utilizing a composite Brix measurement from several samples. No individual sample should be below 12 ° Brix.

**COLOR: EXTERNAL (SHELL) AND INTERNAL (PULP)**

- Shell color can range from color 1 to color 4. The pineapple should not be completely green nor completely yellow.
- Internal color (pulp) should be a uniform gold color, characteristic of the variety, not pale and without excessive translucency and/ or browning.



**GOLD MD-2 SHELL COLOR GUIDE**

- Color 0:** Completely green. No trace of yellow
- Color 1.0:** Trace of yellow beginning to show on center of eyes
- Color 2.0:** Distinct color break, some eyes with deeper yellow
- Color 3.0:** Most eyes have deep yellow-gold center but heavy green border remain
- Color 4.0:** All eyes have some deep yellow-gold with only traces of green
- Color 5.0:** All eyes are deep yellow-gold with only traces of green
- Color 6.0:** Full yellow-gold with some orange highlights, practically no green

For more information please contact the Del Monte Technical Service Department or your banana sales representative  
[www.freshdelmonte.com](http://www.freshdelmonte.com)    [www.fruits.com](http://www.fruits.com)

**CROWN LENGTH**

- Crown length should be 1 to 1.5 times the length of the fruit; no less than 0.5 times the length of the fruit.

**PICTURES – DEL MONTE GOLD PINEAPPLES**



PICTURES – PALLETIZATION AND PACKING



## Nutrition Facts Panel for Size 6 DM Gold Pineapple

<b>Nutrition Facts</b>	
About 11 servings per container	
<b>Serving size</b>	<b>5 oz. (142g)</b>
<b>Amount per serving</b>	
<b>Calories</b>	<b>70</b>
	<b>% Daily Value*</b>
<b>Total Fat</b> 0g	<b>0%</b>
Saturated Fat 0g	<b>0%</b>
Trans Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 0mg	<b>0%</b>
<b>Total Carbohydrate</b> 19g	<b>7%</b>
Dietary Fiber 2g	<b>7%</b>
Total Sugars 15g	
Includes 0g Added Sugars	<b>0%</b>
<b>Protein</b> 1g	
Vitamin D 0mcg	0%
Calcium 18mg	2%
Iron 0mg	0%
Potassium 153mg	4%
<small>*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>	